



The data shown herein are not binding and we reserve the right to effect any modifications required for improving our products.

CLOSING UNIT

Forces

closing	kN	255	255
approach	kN		
setting-off	kN	51	51

Strokes

opening	mm	375	375
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Distances between platens

without sliding platen	mm	430	430
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Molds : thickness mini. / maxi.

without sliding platen	mm	55	55
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Platens – no heating

width x length	mm	300 x 300	300 x 300
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working height	mm	960	960
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INJECTION UNIT

P125

Screw / Ram type

Plasticization L/D

24 18

screw diameter	mm	30	40
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Heating power

on barrel	- 3 zones	kW	7,2	7,2
on nozzle	- 1 zone	kW	0,24	0,24

Injection

shot capacity	cm ³	70	124
pressure maxi	bar	1700	956

HYDRAULIC UNIT

pump type		variable displacement	
pump output in charge	l/mn	40	40
working pressure	bar	250	250
motor power	kW	7,5	7,5
tank capacity	l	125	125

ELECTRIC UNIT

total installed power (without options)	kW	17	17
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SPACE REQUIREMENT

width x depth	mm	1050 x 1550	1050 x 1550
maxi height	mm	3000	3000
average weight (depends options)	kg	2800	2800