

TECHNICAL SPECIFICATION



RT-AXS

The data shown herein are not binding and we reserve the right to effect any modifications required for improving our products.

CLOSING UNIT

Forces

closing	kN	2500
approach	kN	73
setting-off	kN	58

Strokes

opening	mm	400
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Distances between

platens	mm	500 650
guide columns	mm	710 / 350
mouls: thickness min.	mm	100

Heater plates

heating power	kW	570 / 630
		2 x 9

INJECTION UNIT

Plasticization L/D

average output	cc/min	15
		1000

Injection

shot capacity	cm ³	1000
pressure	bar	2000

HYDRAULIC UNIT

pump output in charge	l/min	79
working pressure	bar	210
motor power	kW	30

ELECTRIC UNIT

total installed power	kW	54
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SPACE REQUIREMENT

width x depth	mm	2100 x 1990
maxi height	mm	3550
average weight (depends options)	kg	7600

OPTIONS

ejection top and	stroke	mm	230
bottom ejectors	force	kN	40
kit ejection cylinder	stroke	mm	250
kit ejection cylinder	force	kN	36 / 29